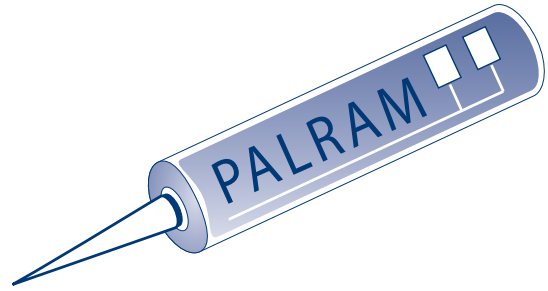
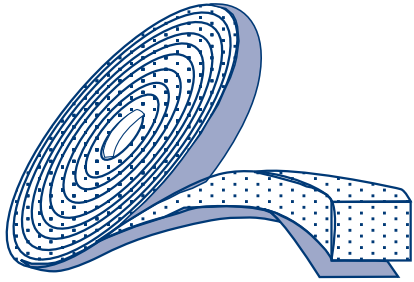


Recommended Adhesives and Sealants for Palram Polycarbonate Products



The information in this leaflet is based on testing carried out in our laboratory or information obtained from a variety of sources over the years. The Palram laboratory will test the compatibility of materials as a service to our customers.

Note that since in general products composition might change in time, Palram Industries is not responsible for the results obtained when using these materials.

It is imperative that the manufacturer's instructions be strictly followed. This includes following the required safety procedures. Some products contain organic solvents which have the potential to damage the health of the user if proper safety procedures are not followed.

For information on other products and materials that are not included in this document, please contact your Palram representative.

	Product Name	Manufacturer	Material Type
Adhesives	AX 9330 No. 1	Apollo	Blue – PU adhesive
	HE 1908	Engineering Chemicals	2 component PU
	HE 17017	Engineering Chemicals	2 component PU
	Extru-Fix	Evo-Plas / Evode	Solvent
	Tensol 12	Evo-Plas / Evode	Solvent
	Evo-Tech TU 1908	Evo-Plas / Evode	2 component PU
	Plio-Grip 6000	Goodyear	
	55	IPS WELD-ON	2 component PU
	4	IPS WELD-ON	solvent
	16	IPS WELD-ON	solvent
	MA 3940	ITW Plexus	2 component
	MA 3940LH	ITW Plexus	2 component
	3054 BN 811767	Loctite	Transparent-fast adhesion
	Dichloromethane (Methylene Chloride)	most chemical suppliers	solvent
	Bison PUR	Perfecta	1 component PU
	Acrifix A-118	Rohm	Solvent mixture
	Acrifix A-190	Rohm	Solvent mixture
	Scotch weld DP 110	3M	Hot melt
	Scotch weld DP 190	3M	Hot melt
	Jet Melt 3736	3M	Hot melt

Silicone Sealants

Product	Manufacturer	Type
MS Clear	Soudal	Adhesive Sealant
Multisil Translucent	GE Bayer Silicones	Sealant
omosil 319109	Baden Chemie	Sealant
Domostar 418299	Baden Chemie	Sealant
Silicon N	Den Braven	Sealant
Parasilico PL	DL Chemicals	Sealant
3793	Dow Corning	Adhesive Sealant
Q3-7098	Dow Corning	Adhesive Sealant
Q3-7099	Dow Corning	Adhesive Sealant
795	Dow Corning	Adhesive Sealant
791-P	Dow Corning	Sealant
Silicon 794	Dow Corning	Sealant
6100	Eurolastic	PU Based-sealant
Mirror adhesive	Evode	Adhesive Sealant
Ultra-clear sealant	Fuller	Sealant
Silglase II	GE	Adhesive Sealant
Silglase N	GE	Sealant
Contractors	GE	Sealant
Contraction	GE	Sealant
Siliconen AZP	Hercuseal	Sealant
Silpruf	IGE - India	Sealant
Novasil S-64	Otto Chemie	Adhesive Sealant
Novasil S-10	Otto Chemie	Sealant
Sika 952	Sika	Sealant
BSR 50-02	Simson BV	Sealant
PUR FLEX	Stag / UK	Sealant
All Flex 101	Tremco	Adhesive Sealant
Tremasil 100	Tremco	Sealant
Bostik Pro MS106/MS107	Bostik	Adhesive Sealant

Adhesive & Sealing Tapes

Product	Manufacturer	Type
4390	3M	Two Sided Adhesive Tape
VHB Series Tapes	3M	Two Sided Adhesive Tape
9473	3M	Two Sided Adhesive Tape
AFT Series Tape	Scapa	Two Sided Adhesive Tape
VI 05	Arta	Two Sided Adhesive Tape
VT 16 + filter	Filta Flo (UK)	Sealing Tape & Breathing Filter For Adhesion Of Multiwall Polycarbonate Sheets
Aluminium adhesive tape	Filta Flo (UK)	Aluminium Tape For Adhesion Of Multi-wall Polycarbonate Sheets
AFT 701	Hardcastle -Carlisle	Two Sided Adhesives
Duplomont LO 918	Lohmann	Two Sided Adhesive Tape
SR 321	Multifoil	
SW 321	Multifoil	
IDL 311 L	Sellotape	Butyl Rubber Sealant
310	Sellotape	Two Sided Adhesive Sealant Tape
PS-18	Velcro	
1163	Venture Tape	Two Sided Adhesive Tape
921	Venture Tape	Two Sided Adhesive Tape
Super Fix Montage Tape	Bison	Two Sided Adhesive Tape
Car Tape	Bison	Two Sided Adhesive Tape



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